

Work Order ID 58614

May 12, 2010 10:31:45 AM



Page 1

Item ID: D412-760-113

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall and Pylon Protector

Stop



Start Date: 12/05/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 17/05/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

R

Date: 10-5-12 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-760

BE

100



DC

Document Control

10.05.27

0.00

Memo

Photocopy bluefile & type labels per PPP D412-760-113
CHG001

0.00

8/10/05/27

for BG 10/05/25

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/05/26 (2)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/05/27

QD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-113

Location: 115PPP rev: A

10-5-27 (2x20)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-5-28

mf 10-5-28

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Picklist Print

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Work Order ID: 58614

Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:

Start Date: 12/05/2010

Required Date: 17/05/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3933-1 Aft Wall Protector		Manufactured	No			110	Each	0.0000	1	58852		
D3933-2 Aft Cabin Wall Protector, RH		Manufactured	No			110	Each	0.0000	1	58853		
D3935-3 Pylon Wall Protector, LH		Manufactured	No			110	Each	0.0000	1	58854		
D3935-4 Pylon Wall Protector, RH		Manufactured	No			110	Each	0.0000	1	58858		
D3942-1 Angle		Manufactured	No			110	Each	12.0000	28 14	58807 8X 58856 8X		
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
						ST098	12					
						56068	12					
D3942-3 Clip		Manufactured	No			110	Each	14.0000	10	58653		
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
						ST098	14					
						53460	14					

W/O:		WORK ORDER CHANGES					
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Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 12/05/2010

Required Date: 17/05/2010

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS27039-4-10 Screw		Purchased	No			110	Each	28.0000	4			

Location

Loc Qty

Loc Code

ST293

28

112045

28

MS27039-4-14

Purchased

No

110

Each

138.0000

6

Screw

Location

Loc Qty

Loc Code

ST293

138

112273

138

MS27039-5-08

Purchased

No

110

Each

87.0000

6

SCREW

Location

Loc Qty

Loc Code

ST293

87

112298

87

MS27039-5-12

Purchased

No

110

Each

216.0000

8

Screw

Location

Loc Qty

Loc Code

ST293

216

114037

216

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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		336m 382m x3						

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty 011	Qty -013	Qty -015	Qty -017	Qty -111	Qty -113	Qty -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
							D3574-5	CABIN FLOOR PROTECTOR
							D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
							D3575-5	CABIN FLOOR PROTECTOR
							D3575-6	CABIN FLOOR PROTECTOR
							D3788-1	CABIN FLOOR PROTECTOR
							D3788-2	CABIN FLOOR PROTECTOR
							D3788-3	CABIN FLOOR PROTECTOR
							D3788-4	CABIN FLOOR PROTECTOR
6	4						D3580-1	JOGGLE BRACKET
14	40					36	D3628-1	CUPPED WASHER
6	8						D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	✓ 1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	✓ 1		D3933-2	RH AFT CABIN WALL PROTECTOR
							D3935-1	LH PYLON PROTECTOR
							D3935-2	RH PYLON PROTECTOR
				1	✓ 1		D3935-3	LH PYLON PROTECTOR
				1	✓ 1		D3935-4	RH PYLON PROTECTOR
				1	✓ 14		D3942-1	ANGLE
				6	✓ 10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-0	INSERT
28							AN960JD10	WASHER
12							AN960JD416	WASHER
14							MS24694S54	SCREW
6							MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	✓ 4		MS27039-4-10	SCREW
				6	✓ 6		MS27039-4-14	SCREW
				8	✓ 8		MS27039-5-08	SCREW
				8	✓ 8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02

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